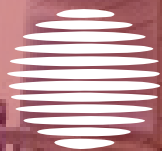


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**Sound Solutions**





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## TABLE OF CONTENTS

- 01. Soundslide
- 02. Soundlift
- 03. Soundroll
- 04. Soundsec
- 05. Soundmax
- 06. Acoustic Project References
- 07. Test Report Summary



Unique solutions designed specifically for high performance sound attenuating applications

than  $R_{w,67}$

$w_{30}$

$w_{57}$

Typical applications would be:

- Theatres
- Film & TV Studios
- Theme Parks
- Industrial Test Cells
- 

Product application: Highest performance studio, theatre or test cell application

Soundlift doors feature the same seal and panel construction as the

$R_{w,57}$

$w_{65}$

Typical applications would be:

- Theatres
- 
- Industrial Test Cells
- 

Product application: Highest performance theatre or conference centre application

01

Soundslide



02

Soundlift





$\alpha_w$  53 $\alpha_w$  30 $\alpha_w$  67  
 $\alpha_w$  60dB solutions are

Typical applications would be:

- 
- Theatres
- Industrial test cells
- 

Product application: Our most versatile acoustic solution

door and to R

 $\alpha_w$  30dB as a standalone

Typical applications would be:

- 
- 
- 

Where head room and side room are limited

# 03

## Soundroll



# 04

## Soundsec



2.75m x 3.0

6.0m x 6.0

**Typical applications would be:****Soundmax steel:**

- Perimeter and inter room acoustic separation
- 
- Auditoriums & Music rooms
- 
- Schools

**Soundmax XL Composite:**

- 
- Industrial Plant rooms
- 
- Industrial test cells

**Product application:** Standard pedestrian or vehicular access**05****Soundmax****HEAD OFFICE**

Townfoot Industrial Estate, Brampton, Cumbria, UK, CA8 1SW

Tel: +44 (0)1697742153 E: sales@SAFE-door.co.uk

W: www.SAFE-door.co.uk

Registered in England and Wales No. 08760241



Product Specification: Soundslide

Product application:

Key Features:

1.5  
3.0

Technical data:

120 minutes EN 1634-1

Generally 100mm to  $R_{w,50dB}$   
Generally 150mm up to  $R_{w,57dB}$

acoustic attenuation

304, 316,

100mm =  $0.6W/m^2K$  at  $R_{w,50dB}$   
150mm = up to  $0.39W/m^2K$  at  $R_{w,57dB}$   
Maximum  $R_{w,57d}$   
Maximum  $R_{w,67d}$   
Maximum  $>R_{w,67d}$



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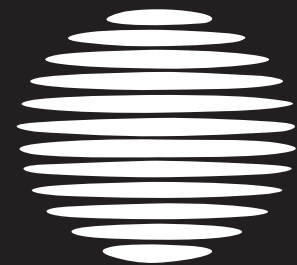
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**Control system:**

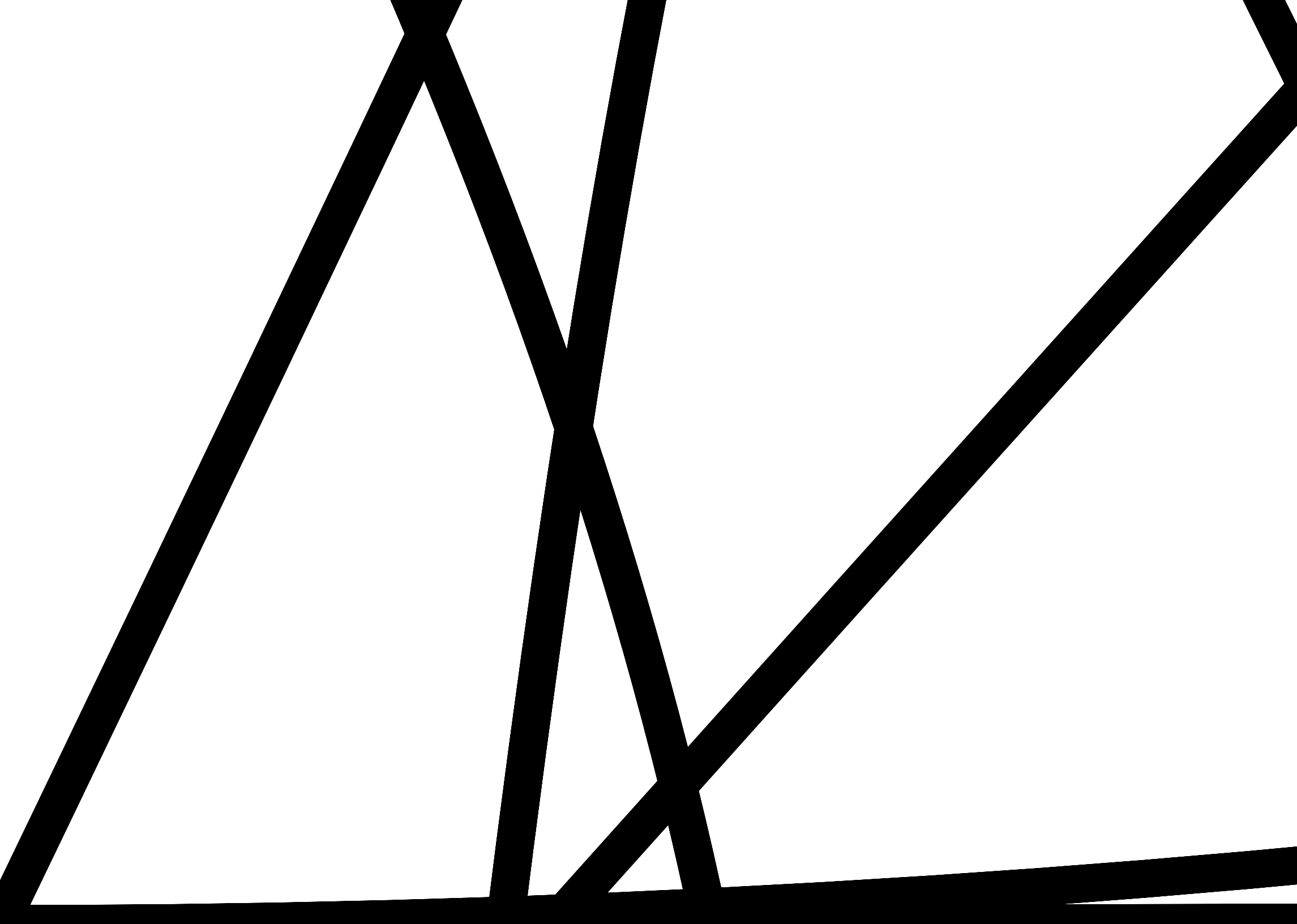
To suit application, standard 230V, 50Hz, 16A type B MCB supply  
Standard 'Open/Stop/Close' on controller fascia set for maintained contact operation

**Drive system:****Safety devices:**

12453

**Technical design:****Design flexibility:**





## Product Specification: Soundlift

### Product application:

### Key Features:

1.5

### Technical data:

120 minutes EN 1634-1

Generally 100mm to  $R_w$  50dB

Generally 150mm up to  $R_w$  57dB

acoustic attenuation

304, 316,

100mm =  $0.6W/m^2K$  at  $R_w$  50dB

150mm = up to  $0.39W/m^2K$  at  $R_w$  57dB

Maximum  $R_w$  57

Maximum  $R_w$  67

Maximum  $>R_w$  67



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**Control system:**

To suit application, standard 230V, 50Hz, 16A type B MCB supply  
Standard 'Open/Stop/Close' on controller fascia set for maintained  
contact operation

**Optional controls****Drive system:**

door systems

system to ensure that the door is accurately positioned on the acoustic seals on

**Safety devices:**

12453

**Technical design:****Design flexibility:**

**Unique solutions designed**  
for high performance sound  
attenuating applications



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## Tandem Arrangements:

### Soundlift Acoustic Door Test Data

50	-	-	27.5	-	38.8	39.4	41.4
63	-	-	25.9	25.8	38.8	35.0	43.0
80	-	-	24.1	-	31.6	23.9	38.4
100	26.8	27.0	26.8	-	38.5	31.3	43.7
125	28.1	27.9	27.7	30.5	38.0	41.6	47.8
160	35.6	37.4	36.8	-	37.8	45.4	52.9
200	36.3	39.3	43.1	-	40.7	46.6	53.3
250	35.9	39.6	42.1	43.6	43.4	50.5	56.3
315	36.1	39.2	43.0	-	42.8	51.6	57.6
400	37.6	38.8	45.0	-	45.6	52.9	61.3
500	38.1	39.0	46.2	46.4	47.5	52.4	66.0
630	37.5	38.7	47.8	-	49.8	54.1	70.4
800	38.1	40.8	49.7	-	52.8	55.7	76.1
1000	39.1	42.7	50.7	50.3	56.4	59.3	80.7
1250	40.4	45.1	52.0	-	60.0	60.7	82.3
1600	43.6	47.1	52.9	-	62.6	61.4	84.3
2000	44.7	48.1	54.8	54.8	66.2	64.9	86.1
2500	46.0	48.4	57.1	-	69.4	68.4	84.6
3150	46.6	49.1	60.2	-	71.9	71.1	80.2
4000	47.6	50.8	62.3	61.8	72.3	71.5	73.8
5000	47.5	50.8	62.8	-	63.0	63.0	62.4
R <sub>w</sub>	41	44	49	50	53	57	67
C	-1	-1	-1	-2	-1	-2	-1
C <sub>tr</sub>	-3	-4	-6	-7	-5	-8	-7
Thickness mm	90	90	90	90	150	150	600
Door Ty							



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## Product reference: Soundroll 30 and Soundroll 31

**Product application:** Commercial and Industrial Sound Control

**Key Features:**

150mm/s

3020

Included as standard in the door structure

**Technical Data:**

22

$w_{30}$

$R_{w,31}$

60 minutes EN 1634-1 (Soundroll 31)

Soundroll 30: 1.85W/m<sup>2</sup>K / Soundroll 31: 2.91W/m<sup>2</sup>K

5 (1250)

**Controls:**

400V, 3ph, 50Hz, 16

3

IP54 ABS controller enclosure

2.5kW dependant on door size



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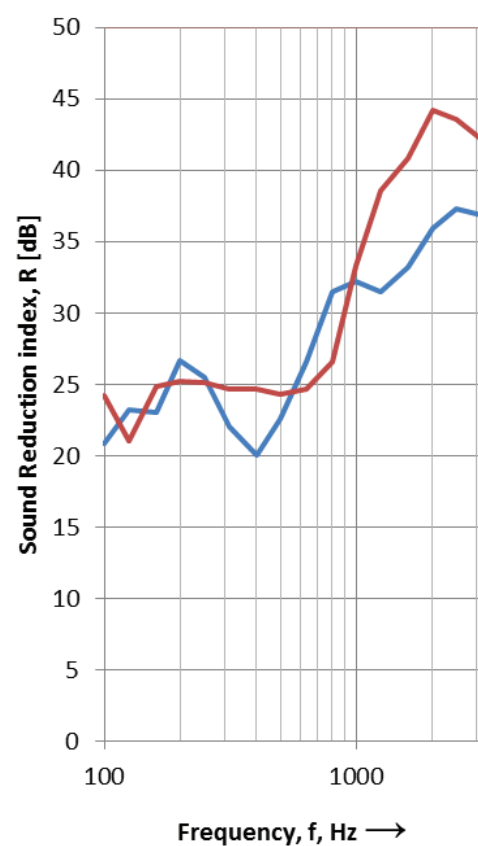
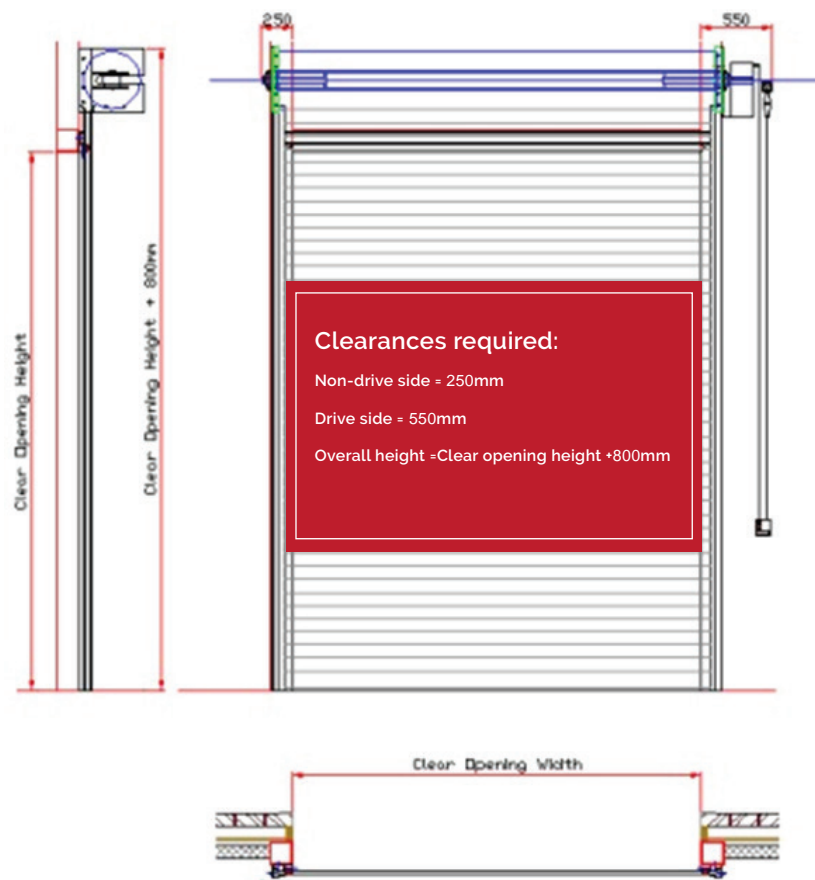
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manual operation

13241-1

## Outline dimensions

## Acoustic performance data

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Frequency $f$ [Hz]	R 1/3 Octave [dB]	R 1/3 Octave [dB]
100	20.8	24.2
125	23.2	21
160	23	24.8
200	26.7	25.2
250	25.5	25.1
315	22	24.7
400	20	24.7
500	22.6	24.3
630	26.6	24.7
800	31.5	26.6
1000	32.2	33.3
1250	31.5	38.6
1600	33.2	40.8
2000	35.9	44.2
2500	37.3	43.6
3150	36.8	42.1
$R_w$	30	31
C	-1	-1
Ctr	-3	-3

## Product reference: Soundroll 53

### Product application:

### Key Features:

150mm/s

3020

Included as standard in the door structure

### Technical Data:

22

Independently tested at up to  $R_w$  53  
60 minutes EN 1634-1

0.49W/m<sup>2</sup>K

5 (1250)

### Controls:

400V, 3ph, 50Hz, 16  
3

IP54 ABS controller enclosure

2.5kw dependant on door size



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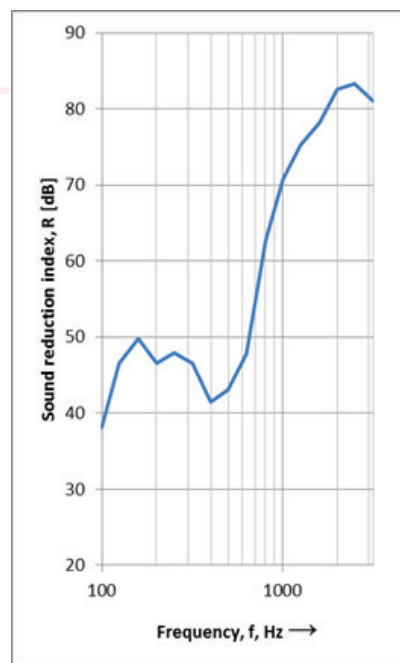
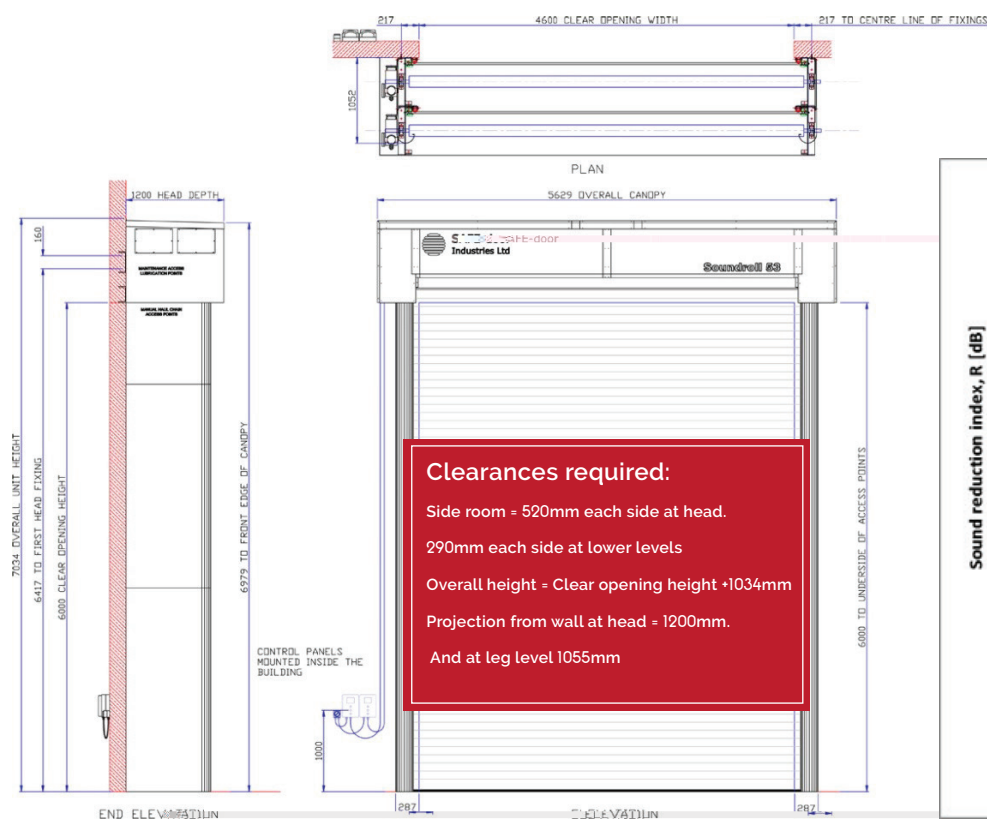
13241-1



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## Outline dimensions

## Acoustic performance data



Frequency f [Hz]	R 1/3 octave [dB]
100	38.1
125	46.6
160	49.8
200	46.5
250	47.9
315	46.6
400	41.4
500	43.1
630	47.8
800	62.7
1000	70.8
1250	75.2
1600	78.2
2000	82.6
2500	83.3
3150	81.1
$R_w$	53
C	-1
Ctr	-4

## Product reference: Soundsec 30

### Product application:

### Key Features:

175mm/s

Bolted direct to the structural support in the same plane as the door track

### Technical data:

Acoustic composite panel

95mm

0.26W/m<sup>2</sup>K

Maximum R<sub>w</sub>30

Maximum R<sub>w</sub>60

Maximum >R<sub>w</sub>60

### Control system:

To suit application, standard 400V, 50Hz, 16A type B MCB supply

Standard 'Open/Stop/Close' on controller fascia set for maintained contact operation



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Drive system:

door systems

system to ensure that the door is accurately positioned on the acoustic seals

Safety devices:

12453

Technical design:

Design Flexibility:

Tandem Arrangements

independent

Soundsec Acoustic Door Test Data		
Frequency f[Hz]	R 1/3 octave [dB]	R 1/3 octave [dB]
50	21.9	43.7
63	23.6	45.7
80	24.3	30.1
100	25.6	40.0
125	24.5	48.4
160	26.2	52.3
200	29.1	50.2
250	29.1	51.9
315	28.8	52.1
400	29.1	50.4
500	29.6	53.6
630	28.4	56.3
800	26.1	60.5
1000	25.8	62.1
1250	27.4	63.5
1600	29.3	67.2
2000	37.8	78.4
2500	49.4	86.7
3150	61.6	83.1
4000	59.0	76.7
5000	58.4	65.7
R <sub>w</sub>	30	60
C	0	-1
C <sub>tr</sub>	-2	-7
Thickness (mm)	95	600
Door Type	Soundsec 30	Tandem Soundsec 30 and Soundroll 30





## Product reference: Soundmax and Soundmax XL

### Product application:

### Product Selection:

#### Soundmax:

M

1250mm x 3000

2750mm x 3000

R<sub>w</sub> 58

R<sub>w</sub> 54

>R<sub>w</sub> 65

120 minutes EN 1634-1



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Soundmax XL:

Maximu 3000mm x 6000  
6000mm x 6000  
R<sub>w</sub> 57  
R<sub>w</sub> 54  
>R<sub>w</sub> 65

Technical data:

Soundmax Steel

81mm to 121      48dB to R<sub>w</sub> 58dB  
0.53W/m²K to 1.50W/m²K

Soundmax XL Composite

100mm to 150      40dB to R<sub>w</sub> 57dB  
0.39W/m²K to 0.60W/m²K

Design flexibility:

a

e



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Vertical Soundslide – CCD, Dublin, Ireland



Horizontal Soundslide – CCD, Dublin, Ireland

## 2009

- C  $R_{w45dB}$  Horizontal Soundslide,  
 $R_{w36dB}$  Vertical Soundslide
- $R_{w53}$
- $R_{w45}$



## Acoustic Project References



Horizontal Soundslide – Reliance MediaWorks, India

## 2010

- $R_{w30dB}$  Horizontal Soundslide
- $R_{w60dB}$  Horizontal Soundslide
- $R_{w45}$
- $R_{w45}$  Soundslide
- $R_{w45}$
- $R_{w45dB}$  Soundmax
- $R_{w35dB}$  Soundsec



Soundsec – Baths Hall, Scunthorpe, UK

2011

- Soundmax,  $R_w$  40
- $w$  42dB Horizontal Soundslide
- $w$  30dB Soundsec,  $R_w$  41
- $w$  56
- $w$  53
- $w$  32
- $w$  53dB Soundmax
- $w$  53
- $w$  53
- $R_w$  65



Horizontal Soundslide – BBC, Cardiff, UK



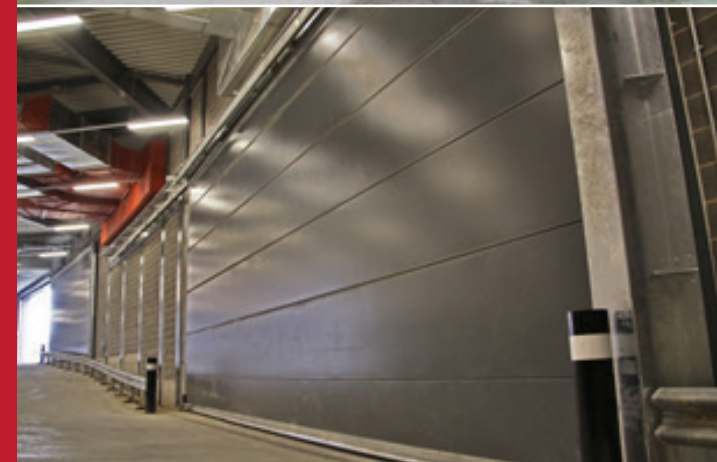
Horizontal Soundslide – ITV, Manchester, UK



2012

- $w$  45dB Horizontal Soundslide
- $w$  53dB Vertical Soundslide,  $R_w$  30dB Soundroll,  $R_w$  30dB Soundsec,
- $R_w$  30dB Horizontal Soundslide,  $R_w$  67dB Tandem Vertical and Soundroll
- $w$  53dB Horizontal Soundslide,  $R_w$  31dB Soundroll,  $R_w$
- $w$  50
- $w$  56
- $w$  31dB Soundroll

Horizontal Soundslide – Leeds Arena, UK



2013

- - 
  - 
  -
- $R_w$  30

 $w$  47  $w$  40

Horizontal Soundslide

 $w$  55dB Horizontal Soundslide


Horizontal Soundslide – MTU, UK



Soundmax Blast and Acoustic – Drax, UK

Soundroll – West London Film Studios, UK

2014

- 
- 
- 
- 

 $w$  57dB Horizontal Soundslide

 $w$  30dB Soundroll

 $w$  30dB Soundsec

 $w$  30dB Soundroll
Soundslide – Dyson Film Studio, UK



## 2015

- $R_w$  53dB Horizontal Soundslide,  $R_w$  53dB Soundroll
- $w$  30dB Soundsec and
- $R_w$  50dB Soundmax
- $w$  30dB Horizontal Soundslide
- $w$  53dB Soundroll
- $w$  30dB Soundroll
- $w$  30dB Soundsec and
- $R_w$  31dB Soundroll

Soundslide – Beckton CHIP, London, UK



Soundsec – Exhibition Centre Liverpool, UK

## 2016 & Ongoing

Soundslide – SNFCC Opera House, Athens, Greece

- $w$  31dB Soundroll
- SNFCC Athens, Greece –  $R_w$  51dB and  $R_w$  57dB Soundslide
- $w$  53dB Soundroll
- $w$  58dB Soundmax
- $w$  31dB Soundroll
- $w$  52dB Soundmax
- $w$  50dB Soundmax
- $w$  58dB Soundmax
- $w$  53dB Soundroll
- $w$  53dB Soundslide,
- $R_w$  65dB Tandem Soundslide,  $R_w$  30dB Soundsec
- $w$  52dB Soundmax
- $R_w$  53dB Soundslide,  $R_w$  53dB Soundroll,  $R_w$  50dB Soundmax

Soundroll – Fly By Nite Studios, UK





# TR745 2017 - SAFE-door Acoustic Test Data

	SOUNDSLIDE/SOUNDLIFT							SOUNDROLL			SOUNDSEC	SOUNDMAX					TANDEM APPLICATIONS		
DOOR TYPE	SLIDING -SEAL LD FOAM	SLIDING -SEAL HD FOAM	SLIDING	SLIDING TWIN SEAL	SLIDING - LOW FREQUENCY CORE	SLIDING	SLIDING	INSULATED SHUTTER CORE HP	INSULATED SHUTTER CORE UP	TANDEM INSULATED SHUTTER CORE HP	SECTIONAL OVERHEAD	HINGED STEEL- SEAL TWIN MAGNETIC	HINGED STEEL- SEAL TWIN MAGNETIC	HINGED STEEL- SEAL TWIN MAGNETIC	HINGED STEEL- SEAL TRIPLE MAGNETIC	HINGED STEEL- SEAL TRIPLE MAGNETIC	TANDEM SECTIONAL AND INSULATED SHUTTER	TANDEM 57DB SLIDING AND INSULATED SHUTTER	DOOR TYPE
DOOR MODEL	SOUNDSLIDE 41	SOUNDSLIDE 44	SOUNDSLIDE 49	SOUNDSLIDE 50	SOUNDSLIDE 53 LF	SOUNDSLIDE 53	SOUNDSLIDE 57	SOUNDROLL 30	SOUNDROLL 31	SOUNDROLL 53	SOUNDSEC 30	SOUNDMAX 48	SOUNDMAX 50	SOUNDMAX 51	SOUNDMAX 53	SOUNDMAX 54	SOUNDSEC 30 + SOUNDROLL 30	SOUNDSLIDE 57 + SOUNDROLL 30	DOOR MODEL
Frequency f [Hz]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	R 1/3 octave [dB]	Frequency f [Hz]
50	-	-	27.5	-	38.8	31.3	39.4	21.5	21.8	43.1	21.9	27.8	29.3	28.2	30.5	31.2	43.7	41.4	50
63	-	-	25.9	25.8	38.8	29.2	35.0	21.1	19.1	42.6	23.6	22.4	23.6	25.4	25.6	26.9	45.7	43.0	63
80	-	-	24.1	-	31.6	25.6	23.9	16.0	20.6	30.0	24.3	22.6	22.7	21.9	22.2	23.1	30.1	38.4	80
100	26.8	27.0	26.8	-	38.5	29.1	31.3	20.8	24.2	38.1	25.6	30.1	30.8	30.4	28.4	29.1	40.0	43.7	100
125	28.1	27.9	27.7	30.5	38.0	30.7	41.6	23.2	21.0	46.6	24.5	31.8	33.5	34.2	34.5	35.0	48.4	47.8	125
160	35.6	37.4	36.8	-	37.8	41.3	45.4	23.0	24.8	49.8	26.2	34.7	38.7	38.3	39.8	40.8	52.3	52.9	160
200	36.3	39.3	43.1	-	40.7	42.8	46.6	26.7	25.2	46.5	29.1	32.8	37.6	37.6	39.6	40.5	50.2	53.3	200
250	35.9	39.6	42.1	43.6	43.4	44.4	50.5	25.5	25.1	47.9	29.1	36.6	40.9	40.6	43.3	44.6	51.9	56.3	250
315	36.1	39.2	43.0	-	42.8	44.1	51.6	22.0	24.7	46.6	28.8	39.2	42.8	42.5	46.9	47.6	52.1	57.6	315
400	37.6	38.8	45.0	-	45.6	45.0	52.9	20.0	24.7	41.4	29.1	42.0	45.6	45.6	48.5	49.5	50.4	61.3	400
500	38.1	39.0	46.2	46.4	47.5	48.3	52.4	22.6	24.3	43.1	29.6	44.4	47.5	47.5	50.5	51.6	53.6	66.0	500
630	37.5	38.7	47.8	-	49.8	52.3	54.1	26.6	24.7	47.8	28.4	47.5	49.7	50.1	51.5	52.0	56.3	70.4	630
800	38.1	40.8	49.7	-	52.8	55.5	55.7	31.5	26.6	62.7	26.1	50.3	51.8	53.1	56.9	57.1	60.5	76.1	800
1000	39.1	42.7	50.7	50.3	56.4	58.8	59.3	32.2	33.3	70.8	25.8	51.8	53.1	55.3	59.6	59.8	62.1	80.7	1000
1250	40.4	45.1	52.0	-	60.0	61.4	60.7	31.5	38.6	75.2	27.4	52.7	54.0	56.1	62.6	62.5	63.5	82.3	1250
1600	43.6	47.1	52.9	-	62.6	63.9	61.4	33.2	40.8	78.2	29.3	52.0	53.7	55.1	65.0	65.5	67.2	84.3	1600
2000	44.7	48.1	54.8	54.8	66.2	66.3	64.9	35.9	44.2	82.6	37.8	50.6	54.4	55.2	65.7	67.4	78.4	86.1	2000
2500	46.0	48.4	57.1	-	69.4	69.1	68.4	37.3	43.6	83.3	49.4	49.1	52.9	54.0	67.3	68.7	86.7	84.6	2500
3150	46.6	49.1	60.2	-	71.9	70.3	71.1	36.8	42.1	81.1	61.6	49.4	51.8	53.1	68.3	69.7	83.1	80.2	3150
4000	47.6	50.8	62.3	61.8	72.3	69.9	71.5	38.7	43.0	76.3	59.0	50.7	55.1	55.9	70.1	70.8	76.7	73.8	4000
5000	47.5	50.8	62.8	-	63.0	64.1	63.0	40.8	44.3	66.1	58.4	53.7	57.7	58.2	64.3	66.0	65.7	62.4	5000
6300	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6300
8000	-	-	-	54.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	8000
<b>R<sub>w</sub></b>	<b>41</b>	<b>44</b>	<b>49</b>	<b>50</b>	<b>53</b>	<b>53</b>	<b>57</b>	<b>30</b>	<b>31</b>	<b>53</b>	<b>30</b>	<b>48</b>	<b>50</b>	<b>51</b>	<b>53</b>	<b>54</b>	<b>60</b>	<b>67</b>	<b>R<sub>w</sub></b>
<b>C</b>	<b>-1</b>	<b>-1</b>	<b>-1</b>	<b>-2</b>	<b>-1</b>	<b>-2</b>	<b>-2</b>	<b>-1</b>	<b>-1</b>	<b>-1</b>	<b>0</b>	<b>-2</b>	<b>-1</b>	<b>-2</b>	<b>-1</b>	<b>-2</b>	<b>-1</b>	<b>-1</b>	<b>C</b>
<b>Ctr</b>	<b>-3</b>	<b>-4</b>	<b>-6</b>	<b>-7</b>	<b>-5</b>	<b>-8</b>	<b>-8</b>	<b>-3</b>	<b>-3</b>	<b>-4</b>	<b>-2</b>	<b>-6</b>	<b>-5</b>	<b>-6</b>	<b>-7</b>	<b>-8</b>	<b>-7</b>	<b>-7</b>	<b>Ctr</b>
Thickness mm	90	90	90	90	150	150	150	22	22	600	95	81	81	81	121	121	600	600	Thickness mm
Test House	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Salford Uni	Test House
Test Report Ref	163	164	166	167	643	617	636	642	656	653	655	666	669	668	679	682	654	640	Test Report Ref
Door Model	Soundslide 41	Soundslide 44	Soundslide 49	Soundslide 50	Soundslide 53 LF	Soundslide 53	Soundslide 57	Soundroll 30	Soundroll 31	Soundroll 53	Soundsec 30	Soundmax 48	Soundmax 50	Soundmax 51	Soundmax 53	Soundmax 54	Soundsec 30 + Soundroll 30	Soundslide 57 + Soundroll 30	Door Model

## Test Report Summary





SAFE-door  
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